

饲料膨化机使用说明书

生产流程：production process

1.把原料按照配方放到拌粉机搅拌均匀。

1. Put the raw materials into the mixer according to the formula and mix evenly.

2、把拌好的配料放到饲料膨化机里膨化出颗粒。

2. Put the mixing ingredients into the extruder to extrude the granules.

3、把熟化的颗粒放入到烘干机里烘干。

3. Put the ripened particles into the dryer to dry.

4、把烘干好的颗粒放到调味机滚油调味、加诱食剂。

4. Put the dried granules in the poultry oil and food attractants of the seasoning machine.

5、包装、销售。

Packaging, Sales

操作细节：Operational details

开机：Boot up

1.开启主电机，检查机器运转、转向是否正常。

Turn on the main motor, check the operation of the machine, whether the steering is correct.

2.开启切刀电机，调整切刀与磨具之间的距离（有连续轻微摩擦声即可）。

Open the cutter motor, adjust the distance between the cutter and the abrasive tool (with continuous slight friction sound can be)

3.向进料口倒入微量的清水润滑，把搅拌均匀的物料微量放入进料口。

Put a small amount of clean water lubrication into the feed inlet, and a small amount of material with uniform mixing into the feed inlet.

4.待机器出料口挤压出，物料微量加大放料速度。

When the granule is extruded at the outlet of the machine, the discharging speed will be increased slightly.

5.开启送料机，随机器温度上升逐渐加大放料速度。

Open the feeder, the temperature of the randomizer rises and the feeding speed increases gradually.

6.检查机器膨化处的物料切断是否均匀，如果切断不均匀微量调试切刀和磨具。

Check whether the extruded material is cut evenly. If cut unevenly, adjust the cutter and die?

停机 Shutdown

1.停止下料，关闭自动送料机。

Stop feeding and shut down automatic feeder

1.待膨化腔里的物料全部挤压出后关闭切刀动力，把切刀工作台摇出切断的范围内。

After all the materials in the expansion chamber are extruded, the power of the cutter is closed and the cutter table is shaken out of the cut-off range.

2.关闭机器的主动力。

The main power to shut down the machine

3.摘下切刀护罩，拔出工作台转轴，摆向一边。

Remove the knife passport, pull out the table spindle and swing to one side

4.迅速卸下机头，拆卸时机头前方禁止有人，以免被蒸汽烧伤。

Remove the nose quickly. No one is allowed in front of the nose so as not to be scalded by steam.

5.开启机器使机器空转一分钟左右，待机器膨化腔里所有物料挤出关闭机器主动力。

Turn on the machine to make the machine idle for about one minute, wait for all materials in the expansion chamber of the machine to extrude and shut down the machine's initiative.

清理 Clear

1.拔出螺杆，清理螺杆、机头、磨具里残留的物料。

Pull out the screw, clean up the screw, machine head, residual material in the die.

2.重新安装，以备下次使用。

Re-install for next use

38 型膨化机

Type 38 Extruder

产量 20 公斤/每小时

Output of 20 kg/h

电压：220v/380v

Voltage: 220v/380v

Main motor power: 4kw/5.5kw

主电机功率：4kw/5.5kw

重量：270 公斤

Weight: 270 kg

外形尺寸;110cm*100*120cm

Shape size: 110 cm * 100 cm * 120 cm

40 型膨化机

Type 40 Extruder

产量 40 公斤每小时

Output 40 kg/h

电压：220v/380v

Voltage: 220v/380v

主电机功率 5.5kw/7.5kw

Main motor power: 5.5kw/7.5kw

重量：300 公斤

Weight: 300 kg

外形尺寸：130cm*110cm*120cm

Shape size: 130cm*110cm*120cm

50 型膨化机

Type 50 Extruder

产量：70 公斤每小时

Output: 70 kg/h

主电机功率：11kw

Main motor power: 11 kw

重量：320 公斤

Weight 320 kg

外形尺寸：130cm*110cm*120cm

Shape size: 130cm*110cm*120cm

60 型膨化机

Type 60 Extruder

产量：120 公斤每小时

Output: 120 kg/h

电压：380v

Voltage: 380V

主电机功率：15kw

Main motor power: 15 kW

重量;350 公斤

Weight: 350 kg

外形尺寸：135cm*110cm*120cm

Size: 135 cm * 110 cm * 120 cm

70 型号膨化机

产量；150-180kg、h，电压；380v

主机功率；18.5kw 重量 450kg

外形尺寸；168CM-120CM-135CM

80 型号饲料膨化机

产量；200-250KG

电压；380v

主机功率；22KW

外形尺寸；1800-1550-1500

整机重量；750KG

90 型号饲料膨化机

产量，300-350KG

电压；380v

主机功率；37KW

外形尺寸；2000-1800-1700

整机重量；1200KG